



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3301
Job Sheet 177661



Part No: 646.3301

Job Qty: 5 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/16/18

Job Tracking No:

Due Date: 5/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 646.3300 REV NC3 IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.07 AS PER
DWG NC3 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	5/28/18	5/28/18	0.00	0.00	Start Up Stores/Pkg-2	9:00	JUN 11 2018
110	Packaging	5 pcs	5/28/18	5/28/18	0.00	0.00	Packaging1-1	9:00	JUN 11 2018
120	Small Fab	5 pcs	5/28/18	5/28/18	0.00	6.94	Small Fab-1	9:00	JUN 11 2018
130	QC	5 pcs	5/28/18	5/28/18	0.00	0.00	QC5	9:00	JUN 11 2018
140	Packaging	5 pcs	5/28/18	5/28/18	0.00	0.00	Packaging3-1	9:00	JUN 27 2018
150	QC21-SA	5 Ea	5/28/18	5/28/18	0.00	0.00	QC21	9:00	JUN 27 2018

Part Op 120 - TWO fastener must be install finger-tight (see note 9) Assemble as per dwg and apply loctite 598 on all faying
Descriptions: surfaces shown on dwg per note 7. exp. date:

140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3310	LH Half - Upper Cutter Assembly	5 Ea (1 ea)	90-Start up Operation	5066629
646.3311	RH Half - Upper Cutter Assembly	5 Ea (1 ea)	90-Start up Operation	5066626
646.3312	Center Plate	5 Ea (1 ea)	90-Start up Operation	5077241
646.3313	Upper Guide	5 Ea (1 ea)	90-Start up Operation	5060083
646.3314	Blade	5 Ea (1 ea)	90-Start up Operation	5059713
646.3315	Blade	5 Ea (1 ea)	90-Start up Operation	5041005
646.3316	Blade	5 Ea (1 ea)	90-Start up Operation	5041086
AN3-12A	Bolt	10 Ea (2 ea)	90-Start up Operation	5042403
AN3-14A	Bolt	5 Ea (1 ea)	90-Start up Operation	5048376
MS21042L08	Nut	90 Ea (18 ea)	90-Start up Operation	5067270
MS21042L3	Nut	15 Ea (3 ea)	90-Start up Operation	5044234
MS27039-08-19	Screw	90 Ea (18 ea)	90-Start up Operation	5075328
NAS1149F0332P	Washer	30 Ea (6 ea)	90-Start up Operation	5047235
NAS1149FN832P	Washer	180 Ea (36 ea)	90-Start up Operation	5071485
				5020604

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.3310	5	12	0
	646.3311	5	13	0
	646.3312	5	27	0
	646.3313	5	20	0



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Container No: S079963



Part: 646.3301

Job No: 177661

Serial No/Batch: S079963

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/11/18

0-20
S-1
D-10

0-20
S-1
D-10

0-20
S-1
D-10

646.3314	5	22	0
646.3315	5	22	0
646.3316	5	23	0
AN3-12A	10	68	0
AN3-14A	5	254	0
MS21042L08	90	1,967	0
MS21042L3	15	1,764	0
MS27039-08-19	90	1,534	0
NAS1149F0332P	30	3,890	0
NAS1149FN832P	180	2,350	0

Part Specifications

Specifications could not be found.

Plex 5/16/18 8:52 AM Dart.lajeunesse.marie



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003806	S079962	646.3310	LH Half - Upper Cutter Assembly	S066629	CCK022	5
003806	S079961	646.3311	RH Half - Upper Cutter Assembly	S066676	CCK022	5
003806	S038772	646.3312	Center Plate	S038771	CCK015A	1
003806	S079960	646.3312	Center Plate	S060083	CCK015A	4
003806	S079959	646.3313	Upper Guide	S059913	CCK023A	5
003806	S079958	646.3314	Blade	S041002	CCK102	5
003806	S079957	646.3315	Blade	S041086	CCK102	5
003806	S079956	646.3316	Blade	S042403	CCK102	5
003806	S079955	AN3-12A	Bolt	S048376	ST349	10
003806	S079954	AN3-14A	Bolt	S067270	ST341	5
003806	S079953	MS21042L08	Nut	S044234	ST303	90
003806	S079952	MS21042L3	Nut	S075328	ST303	15
003806	S079951	MS27039-08-19	Screw	S044235	ST277	90
003806	S079950	NAS1149F0332P	Washer	S071415	ST262	30
003806	S079949	NAS1149FN832P	Washer	S020604	ST263	180

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 6/11/18 3:37 PM dart.quirion.sonia